

**CHOATE**

**MACHINE & TOOL, INC.**

## QUALITY

Choate Machine & Tool, Inc. went into business in 1972. It was our goal from day one to establish a business founded on quality and the durability of the parts manufactured. We have succeeded in establishing our company as the leader in firearm accessories around the world in both of these categories. All parts are made in the USA.

## WARRANTY

Choate Machine & Tool, Inc. has always had an UNCONDITIONAL WARRANTY on everything it makes. The warranty is for life, your life or the life of the weapon. If your accessory fails to function perfectly you get a new part with “NO DUMB QUESTIONS ASKED”.

## DURABILITY

Our products are over designed and over built to last forever. We couldn't give a life time warranty if they were not. Our stocks are used by most of the law enforcement agencies around the world and in many 'life or death' situations. They absolutely can not fail.

## SERVICE

No company can possibly give better service than Choate. We do this because we care.



*Fred Choate*

**PRESIDENT**

# CHOATE PISTOL GRIP AND SPORTER STOCKS



*Mini-14/30 Conventional*

## Mini-14/30 Conventional

This stock resembles the wooden stock in appearance. Stock comes with a full 1 inch rubber recoil pad and two sling swivel loops. These stocks fit the 181 and up series only.

Mini-14/30 Conventional Stock

07-01-40



*Mini-14/30 Pistol Grip*

## Mini-14/30 Pistol Grip Stock

Constructed of fiberglass filled polymer. These stocks are more comfortable than the traditional wooden stocks in the fact that with the pistol grip, you can hold the rifle in a more natural position. These stocks have a 1 inch rubber recoil pad and two 1 inch sling swivel loops. These stocks fit the 181 and up series only.

Ruger Mini-14/30 Pistol Grip Stock

07-01-12



*Ruger 10/22 Pistol Grip*

## Ruger 10/22 Pistol Grip Stock

Make a great rifle even better with a fast handling, lightweight, convenient pistol grip stock. This stock is made from tough fiberglass filled polymer. It has a 1 inch rubber recoil pad and two 1 inch sling swivels. It also comes with a free-ventilated hand guard and our famous lifetime warranty.

Ruger 10/22 Pistol Grip Stock

07-01-02



*M-1 Carbine Pistol Grip*

## M-1 Carbine Pistol Grip Stock

The M-1 carbine is an American Classic. Now you can enjoy this rifle even more with a Choate full length pistol grip stock. This stock comes with a 1 inch rubber recoil pad and two 1 inch sling swivel. A matching steel ventilated hand guard is also available and sold separately. Only fits military M-1 Carbine.

M-1 Pistol Grip Stock (M)

08-01-02



*Mini-14/30 Dragunov*

## Ruger 10/22 & Mini-14 Dragunov Stock

Now you can enjoy your Ruger 10/22 or Mini-14 even more with the addition of our Dragunov Stock. This stock is a perfect match for your rifle and features a 1 inch rubber recoil pad, one 1/2 inch spacer, Russian style steel sling mount pin and a free ventilated hand guard with 10/22 only. These stock will fit the standard and .920 diameter barrel.

(Please specify when ordering.)

Ruger 10/22 Dragunov Stock

07-01-08

Ruger 10/22 Dragunov Stock (Bull Barrel)

07-01-10

Mini-14/30 Dragunov Stock

07-01-18



*Ruger 10/22 Dragunov*

No hand guard for Bull Barrel stocks or Youth stocks.

## Ventilated Hand Guards

Avoid accuracy loss and extend the life of your barrel with one of our Ventilated Hand Guards designed to dissipate heat generated during rapid fire.

10/22 Ventilated Hand Guard 07-02-02

M-1 Steel Ventilated Hand Guard 08-02-02

Mini-14/30 Ventilated Hand Guard 07-02-04

S.K.S. Ventilated Hand Guard 18-02-06



# FOLDING STOCKS



Choate is proud of our line of folding stocks. They are lightweight and very compact. Great for hiking, backpacking, guiding, riding in a car or storage in your home. When folded, they cut 12 inches off the total length of your rifle. They lock when folded but are quick to open. The folding stocks are very ridged when extended and insure a stable shooting platform for your rifle. The housings and arms are cast out of a high quality tool steel and then machined and blued in our factory. The cast arms are then molded with nylon polymer and fitted with a recoil absorbing rubber butt pad. These stocks are hand assembled and quality checked to be straight when in the opened position and lock up in both the open and closed position. The springs, housing, arms, and stocks are 100% made and assembled in the USA and carry the Choate lifetime guarantee.



<b>Mini-14</b>		<b>07-01-14</b>
<b>Mini-14</b>	<b>Stainless</b>	<b>07-01-16</b>
<b>10/22</b>		<b>07-01-04</b>
<b>10/22</b>	<b>Stainless</b>	<b>07-01-06</b>
<b>Marlin Camp 9mm/45ACP</b>		<b>14-01-01</b>
<b>Marlin Camp 9mm/45ACP</b>	<b>Stainless</b>	<b>14-01-03</b>
<b>SKS</b>		<b>18-01-04</b>
<b>M-1 Military</b>		<b>08-01-04</b>

*(will not fit universal M-1 Carbine)*



# CHOATE S.K.S. STOCKS



*Ship your old wooden handguard and your new plastic handguard with \$8.00 for shipping and we will install your new upper handguard free.*

## S.K.S. Stocks

Our S.K.S. stocks are made from the highest quality fiber reinforced polymer. The stocks feature our lifetime warranty and have a standard 13<sup>5</sup>/<sub>8</sub> inch length of pull which is much longer than the original wood stocks. Ventilated hand guard included.

**S.K.S. Conventional Stock**

**18-01-02**



*Recoil compensator, scope mount and scope not included.*

## S.K.S. Dragunov Stock

Our S.K.S. Dragunov stock is made of the finest fiberglass filled polymer available today. It features a full 1 inch rubber recoil pad, our famous spacer system, and Russian style steel sling mount pin. Cheek piece and matching ventilated handguard included.

**S.K.S. Dragunov Stock**

**18-03-02**



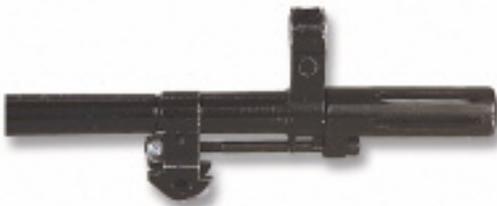
## MAK-90/AK-47 Stock

Our Dragunov Design MAK-90/AK-47 stock features a convenient thumbhole design and our adjustable length of pull spacer system. This system allows you to adjust the length of pull from 13 inch to a 14<sup>1</sup>/<sub>2</sub> inch length by adding spacers. Other features include tough fiberglass filled polymer, black matte textured finish, 1 inch thick rubber recoil pad, Russian style steel sling mount pin and we include a matching upper and lower hand guard with our stocks. (You may order spacers and a matching cheek piece for scope use separately if needed.) Please specify milled or stamped receiver when ordering.

**MAK-90/AK-47 Dragunov Stock Milled Receiver** 18-03-06

**MAK-90/AK-47 Dragunov Stock Stamped Receiver** 18-03-08

**Hungarian AK 47** 23-03-02



## S.K.S. Recoil Compensator

Choate Machine & Tool now makes a recoil compensator for the popular S.K.S. rifles. These compensators are acid-bath blued and simply slide over the end of the barrel and attach to your bayonet ring. (Can not be used with bayonet.)

**S.K.S. Recoil Compensator**

**18-07-02**



## Choate S.K.S. Scope Mount

Our S.K.S. Scope Mounts are second to none in quality and workmanship. They are invest cast out of 4140 steel and blued to match the gun's finish. These mounts are designed to use Weaver type one inch rings and are raised to allow the shooter to use the iron sights as well as a scope.

**S.K.S. Scope Mount**

**18-08-02**

*\*must be installed by a gunsmith.*

# CHOATE SHOTGUN STOCKS & MATCHING FOREND

If you are looking for a less expensive solution to making your shotgun a tactical entry or home defense weapon, then we have the forend for you. Our forend kit includes a forend with pre-drilled holes and a 1 1/2 inch piece of picatinny rail. To attach our rail at 3-6-9 o'clock position, you simply use a Phillips head screwdriver and screw in 4 screws (provided). It accepts all tactical light mounts that fit on 1913 picatinny style rails. This includes Surefire®, Streamlight®, Pelican®, Pentagon® and Glock lights®.

Remington 1100 Forend w/Picatinny	01-02-23
Remington 870 Forend w/Picatinny	01-02-22
Mossberg 500/590 Forend w/Picatinny	02-02-22
Mossberg 500/590/835 Forend short w/Picatinny	02-02-26
Rail Only - Rem/Moss/Win	60-09-23
Rail Only - Rem 1100/11-87 Moss 5500	60-09-24



## Choate Synthetic Forends

Choate Synthetic Forends go great with our pistol grips and Conventional Stocks. Made of fiberglass filled plastic, they look good and will last a lifetime. (No forend for Winchester 1400, Mossberg 5500/9200). Mossberg 835 forends are shorter than standard Mossberg 500 forends. No forends for Remington 7615/742/750/7400/7600

Remington 870 Forend	01-02-02
Remington 870 Light Wt. Forend 20 Gauge	01-02-14
Remington 1100/1187 Forend	01-02-12
Mossberg 500/600 Forend	02-02-02
Winchester 1200/1300 Forend	03-02-02
Ithaca 37 Forend	04-02-02
Mossberg 590/835 short Forend	02-02-06



## Mark 5 Conventional Stock

CM & T's Mark 5 Conventional Stock features our innovative new spacer system. It comes with two spacers included which adjusts the length of pull from 13 inch to 14 inch. You can lengthen your stock by simply adding spacers and longer screws. Our stocks are made of the finest materials available and carry our lifetime warranty. No forends for Remington 7615/742/750/7400/7600

Remington 870	01-01-44
Remington 1100/1187 Conventional Stock	01-01-52
Remington Lightweight 870, 7615, 7400, 7600, 742, 750	01-01-48
Mossberg 500 Conventional Stock	02-01-30
Mossberg 5500/9200	02-01-32
Ithaca 37	04-01-12
Winchester 1200/1300/1400	03-01-08



*Conventional Mark 5*

# CHOATE SHOTGUN STOCKS & MATCHING FOREND



*Pistol Grip Mark 5*

## Choate Pistol Grip Stock (Mark 5)

This stock reduces felt recoil and muzzle climb to make follow-up shots faster and more accurate. Single-handed firing is also made much easier. The stock is made of tough fiberglass filled plastic and comes with a 1 inch rubber recoil pad and a quick detach swivel stud. These stocks have our innovative new spacer system and come with two 1/2 inch spacers included which adjusts the length of pull from 13 inch to 14 inch.

Mossberg 930, 935	02-01-40
Remington 870	01-01-42
Remington Lightweight 870, 7615, 7400, 7600, 742, 750	
Pistol Grip Stock	01-01-50
Remington 1100/1187	01-01-34
Winchester 1200/1400	03-01-06
Mossberg 500/600/590/835	02-01-28
Mossberg 5500 & 9200 Pistol Grip Stock	02-01-34
Ithaca 37	04-01-08



## Pistol Grip Youth Body Armor Stock

Same great attributes of our popular Mark 5 pistol grip stock but with a shortened length of pull of 11<sup>3</sup>/<sub>4</sub> inches.

Remington 870	01-01-46
Remington	
Lightweight 870, 7615, 7400, 7600, 742, 750	01-01-38
Mossberg 500/600/590/835	02-01-08
Mossberg 5500	02-01-24



## Conventional Youth Body Armor Stock

Same great attributes as Mark 5 conventional stock but has an 11<sup>3</sup>/<sub>4</sub> inch length of pull.

Remington 870	01-01-36
Remington	
Lightweight 870, 7615, 7400, 7600, 742, 750	01-01-40
Mossberg 500/600/590/835	02-01-10
Mossberg 5500	02-01-26



## Mark 6

Our Mark 6 stock has all the features of the Mark 5 stocks and will hold five rounds in the bottom. It will take 2<sup>3</sup>/<sub>4</sub> to 3<sup>1</sup>/<sub>2</sub> inch 12 ga. shells, you can adjust how hard the shells are to remove by tightening the adjustment screws on the side of the shell holder.

Remington 870	01-01-14
Mossberg 500/600/590/835	02-01-15



## Old Style Skeletonized Stocks

Our original old style conventional stocks that have the same feel as your original wood stock.

870 Conventional Stock	01-01-04
Winchester Conventional Stock	03-01-04

# LESS LETHAL & O.D. GREEN

## Green and Less Lethal Stocks

These stocks are made of the same fiber filled polypropylene as all of our stocks. The dye has been changed in order to achieve the Olive Drab Green and the Less Lethal Orange coloring. The Orange of the less lethal firearm gives quick recognition for police officers. The Mark 6 was actually designed for Less Lethal shot. The shell holder in the butt stock allows the user to see what type of shell he is choosing before removing the shell from the shell carrier. This saves time and helps to insure proper use of different shells. When fully loaded the Mark 6 stock carries 5 extra shells. The shell carriers can be individually adjusted to ensure a tight hold on the shot shell and accommodates all 12 gauge shells from 2¾ inch to 3½ inches in length.

<b>MK5 Orange Remington</b>	
870 Pistol Grip Stock & Forend set	01-01-17
<b>MK5 Orange Mossberg</b>	
500/590 Pistol Grip Stock & Forend set	02-01-36
<b>MK5 Orange Mossberg Short</b>	
835/500/590 Pistol Grip Stk & Short Forend set	02-01-38

### Limited Quantity

<b>MK5 Green Remington</b>	
870 Pistol Grip Stock & Forend set	01-01-19
<b>MK5 Green Mossberg</b>	
500/590 Pistol Grip Stock & Forend set	02-01-37
<b>MK5 Green Mossberg Short</b>	
835.500/590 Pistol Grip Stk & Short Forend set	02-01-39
<b>SKS Dragunov Green</b>	18-03-05
10/22 Pistol Grip Stock	07-01-03
10/22 Dragunov Green	07-01-09
Mini-14 Green	07-01-13



# CHOATE BUTT PADS AND SPACERS

## Thin Butt Pads

Our thin butt pads are designed to work on all of our stock that use our space system. The hard ¼ inch pad is for when you need the shortest length stock you can get. Our ½ inch pad is for shooters that want short length without giving up the rubber pad so the stock will not slide when the weapon is shouldered.

1/4 inch Hard Plastic	18-06-04
1/2 inch Rubber Coated	18-06-05



## Spacers for Mark 5, Mark 6, All Dragunov, Varmint And Sniper Stocks

Extra spacers for all our stocks that have the adjustable length of pull system. You can make your stocks as long as you need to get the perfect length of pull by adding any combination of these spacers. Each set comes with screws and a spacer. \*There is a difference between the spacers for the Ultimate Sniper stock and all the other stocks that have the spacer system.

1/4 inch Spacer	18-05-03
1/4 inch Sniper Spacer	18-05-12
1/2 inch Spacer	18-05-05
1/2 inch Sniper Spacer	18-05-10
(2) 1/2 inch Sniper Spacer	18-05-14
3/4 inch Spacer	18-05-07
3/4 inch Sniper Spacer	18-05-15



# SHOTGUN FOLDING STOCKS



## Tactical M-4 Style Telescoping Folder

Choate now offers a pistol grip and telescoping folder for the 7615P Patrol Rifle, 7600, 870 and 870 Lightweight from Remington. This stock can be shortened for use as an entry weapon. Rapidly extend the stock to full length for long range shooting. The folding abilities of the stock add yet another dimension of convenience, allowing you to easily manipulate the weapon while in a patrol car or civilian vehicle.

Remington 7615P, 7600, 7400, 742 & 750

870 Lightweight M4 folder

01-01-60

Remington 870P Standard M4 folder

01-01-61

## Top Folding Shotgun Stocks

Our top folding stock makes an excellent compact package. These stocks are custom fit and are of solid steel construction. This stock is operated with a simple push of a thumb button to lock it in either the open or closed position. This stock fits riot guns with rifle sights and ventilated rib barrels. Not for use with Ghost Ring style sights.



Remington 870 Top Folder

01-01-12

Mossberg 500/600/590/835 Top Folder

02-01-12

Winchester 1200/1300/1400 Top Folder

03-01-12

## Side Folding Shotgun Stocks

Our side folding shotgun stocks must be used with a minimum length forend, which is included with the folder kit. The folders are made of 4140 steel and fiberglass filled plastic. They come with a 1 inch recoil pad and sling loops. (No forend with the Winchester-1400, or Fabarm FP6)



Remington 870 Side Folder

Black-01-01-22

Mossberg Side Folder 500/600/590/835

Black-02-01-22

Winchester Side Folder

Black-03-01-22

Ithaca 37 Side Folder

Black-04-01-22

\*Fabarm FP6 Folder

Black-15-01-01

\*No forends for Fabarm guns

## Choate Pistol Grips & Pistol Grip Forends

There are several advantages to having a Pistol Grip Forend. By holding the gun in a more natural position, it is easier to control and aim. It also protects the shooter's hand from slipping off the forend during rapid fire. These pistol grip forends are constructed of fiber reinforced polymer and will give a lifetime of shooting performance. Mossberg 835 forends are shorter than standard Mossberg 500 forends.



Pistol Grip H&R/NEF 410/20/16/12

19-03-02

Mossberg 500/600 Pistol Grip Forend

02-02-04

Mossberg 500/600/835 Short Pistol G. Forend

02-02-08

Mossberg 500/600 Pistol Grip

02-03-02

Remington 870 Pistol Grip Forend

01-02-04

Remington 870 Grip

01-03-02

Winchester 1200/1300 Pistol Grip Forend

03-02-12

Winchester 1200/1300 Pistol Grip

03-03-02

Ithaca Pistol Grip

04-03-02

# CHOATE MAGAZINE EXTENSION



Increase your fire power from 2 to 5 shells with our shotgun magazine extension kits. These extensions are great for law enforcement officers and competition shooters in reducing the time to reload. They are also a must for home protection.

These kits are constructed of solid blued steel and come with spring, base clamp & follower.

*Kit includes :*

- I Magazine Extension - (7,8, 9 or 10 shot),
- I Base Clamp
- I High Visibility Shell Follower.

Approximate length of extensions are: 7 shot 6 inches  
 8 shot 8-1/8 inches  
 9 shot 10-1/4 inches  
 10 shot 14-3/4 inches

*Will Fit:*

- Remington 870/1100/1187
- Mossberg 5500/9200 (9200 must have special shell follower)
- Winchester 1200, 1300, Ranger 120 & Defender
  - 7 Shot Model fits 18 inch barrel or longer.
  - 8 Shot Model fits 20 inch barrel or longer.
  - 9 Shot Model fits 24 inch barrel or longer.
  - 10 Shot Model fits 26 inch barrel or longer.

**\*(Fabarm FP6 and Mossberg 835 kits don't include base clamps.)**

The new model Remington shotguns have dimples that hold the spring retainer in. If you have these you will need a <sup>3</sup>/<sub>16</sub> inch (5mm) drill and drill each dimple out from the outside of the tube. You take a round file and remove all burrs from the inside of the tube.

1. You will need eye protection! Part will be under spring pressure. Remove the magazine cap from the end of the magazine tube under barrel by unscrewing it.
2. If your shotgun has the metal spring retainer you will have to gently pull it out. Caution the spring is under pressure, it will jump out of the tube if you are not careful. If you have the new type spring retainer remove the dimples.
3. Remove the spring and shell follower. You do not have to use the orange follower that comes with the extension, you can use the original follower if you wish.
4. Install a follower and the long spring into the tube on the shotgun and then slide the extension over the other end of the spring and feed the spring into both tubes as you lower the extension on to the end of the magazine tube. Then, screw the extension on to the end of the magazine tube while holding the tube straight with the barrel.



- \* Fabarm FP6 Blue - 7 Shot-15-04-02
- \* Fabarm FP6 Blue - 8 Shot-15-04-03
- \* Mossberg 835 Blue - 7 Shot-02-04-12
- \* Mossberg 835 Blue - 8 Shot-02-04-13
- \* Mossberg 835 Blue - 9 Shot-02-04-14
- \* Mossberg 835 Blue - 10 Shot-02-04-15
- \* Mossberg 835 Matte Blue - 7 Shot-02-04-22
- \* Mossberg 835 Matte Blue - 8 Shot-02-04-23
- Mossberg 930 Matte Blue - 7 Shot-02-04-32
- Mossberg 930 Matte Blue - 8 Shot-02-04-33
- Mossberg 930 Matte Blue - 9 Shot-02-04-34
- Mossberg 930 Matte Blue - 10 Shot-02-04-35
- Mossberg 5500 (fits 935) Blue - 7 Shot-02-04-02
- Mossberg 5500 (fits 935) Blue - 8 Shot-02-04-03
- Mossberg 5500 (fits 935) Blue - 9 Shot-02-04-04
- Mossberg 5500 (fits 935) Blue - 10 Shot-02-04-05
- Remington 870/1100/1187 Blue - 7 Shot-01-04-02
- Remington 870/1100/1187 Blue - 8 Shot-01-04-03
- Remington 870/1100/1187 Blue - 9 Shot-01-04-04
- Remington 870/1100/1187 Blue - 10 Shot-01-04-05
- Remington 870/1100/1187 Matte Blue 7 Shot-01-04-06
- Remington 870/1100/1187 Matte Blue 8 Shot-01-04-07
- Remington 870/1100/1187 Matte Blue 9 Shot-01-04-08
- Remington 870/1100/1187 Matte Blue 10 Shot-01-04-09
- Winchester 1200 Blue - 7 Shot-03-04-02
- Winchester 1200 Blue - 8 Shot-03-04-03
- Winchester 1200 Blue - 9 Shot-03-04-04
- Winchester 1200 Blue - 10 Shot-03-04-05
- Remington 870/1100 Lightweight Blue - 7 Shot-01-04-32
- Remington 870/1100 Lightweight Blue - 8 Shot-01-04-33
- Remington 870/1100 Lightweight Blue - 9 Shot-01-04-34
- Remington 870/1100 Lightweight Blue - 10 Shot-01-04-35
- Benelli Nova 20ga +2 Ext Matte Blue -21-04-32
- Benelli Nova 20ga +3 Ext Matte Blue -21-04-33
- Benelli Nova 20ga +4 Ext Matte Blue -21-04-34
- Benelli Nova 20ga +5 Ext Matte Blue -21-04-35
- Benelli Nova Blued 20ga +2 Ext Blue -21-04-42
- Benelli Nova Blued 20ga +3 Ext Blue -21-04-43
- Benelli Nova Blued 20ga +4 Ext Blue -21-04-44
- Benelli Nova Blued 20ga +5 Ext Blue -21-04-45
- Benelli Super Balck Eagle I & II +2 Ext Matte Blue -21-04-12
- Benelli Super Balck Eagle I & II +4 Ext Matte Blue -21-04-14
- Benelli Super M1/M2 +2 Ext Blue -21-04-02
- Benelli Super M1/M2 +4 Ext Blue -21-04-04
- Benelli M1 20ga +2 Ext Matte Blue -21-04-22
- Benelli M1 20ga +3 Ext Matte Blue -21-04-23
- Benelli M1 20ga +4 Ext Matte Blue -21-04-24
- Benelli M1 20ga +5 Ext Matte Blue -21-04-25

# SHOTGUN ACCESSORIES

## Front Sling Mounting Plate for Tactical Shotguns

This steel plate is designed to allow you to mount a sling on the front of your weapon in three different positions. Easy to install, it goes between the magazine cap or magazine extension & barrel lug.

The position where the sling is mounted below your barrel is the conventional 'over the shoulder' military rifle carry position.

This mounting plate, placed facing on either side of your gun will allow you to wear your shotgun in the ready position like a sub-machine gun is worn. This position places your weapon at your side & gives you 'hands free' access.

You will need a mounting sling attachment on top & back of your shotgun for it to hang correctly. Please note that pistol grip shotgun folding stocks have the top mounted sling swivel installed for this very purpose.

Remington/Mossberg 590/930  
Will not fit Mossberg 500/600

60-09-30



## Combat Bolt Handle

For use with the Remington 1100 & 11/87 & the Mossberg 930/935 semi-auto shotguns. Combat bolt handle is for right handed shooters. These bolt handle are designed to replace the factory bolt handle. These handles can be operated with the left hand with ease. The combat rule being, "never take your hand away from your trigger & safety". You should be able to load your weapon & quickly operate your bolt, both with your left hand. Made from heat treated steel. No gunsmithing is required. Simply pull the old bolt handle out & push the combat bolt handle into place.

Remington 1100 & 11/87  
Mossberg 930 & 935

01-10-02  
02-10-02



*Standard on most Extension Kits*

## Sling Swivel Base Clamp Kit

Add strength to magazine extensions with our sling swivel base clamp.

Rem. Win. Sling Swivel Base Clamp 1 inch 55-08-01  
Rem. Win. Sling Swivel Base Clamp 1 inch 55-08-02  
Matte - Blue  
Light Weight Base Clamp 20 gauge 1 inch 55-08-07

## Extra Magazine Extensions Springs

(If you intend to leave your shotgun loaded with the Spring Compressed, you will need an extra spring so they can be rotated to avoid losing their tension.)

7 & 8 Shot Extra Springs 60-09-11  
7 & 8 Shot Extra Springs 20 ga. Lt. Wt. Spring 60-09-14  
9 & 10 Shot Extra Springs 60-09-12

## High Visibility Shell Follower

Avoid spring failure by using one of our High Visibility Shell Followers. It will protect your spring and you will be able to tell from a glance if your gun is loaded or not with the Hunter Orange Color of the follower.

Remington 870/1100/1187 Shell Follower 01-05-02  
Mossberg 500/600 Shell Follower 02-05-02  
Winchester 1200/1300/1400 Shell Follower 03-05-02  
Ithaca 37 Shell Follower 04-05-02



# THOMPSON CENTER ACCESSORIES

## Encore Folding Stock

This is our folding stock for the Encore rifle. It has an invest cast steel arm and housing with 1 inch rubber butt pad. These stocks are made to take the beating of the magnum calibers that the Encore is available in. When folded it makes a very compact package for transport.

T/C Encore Folder 09-01-08  
T/C Encore Folder SS 09-01-04



*Encore Folder*

## Encore Conventional Stock & Forends

These stocks are the same ones we furnished to Thompson/Center Co. Like all of our stocks, they are covered by our life time warranty. The pronounced pistol grip on this stock helps reduce felt recoil by distributing part of it into your hand and arm. This allows you to take the recoil over a larger area. This is very helpful with the magnum calibers that the Encore is available in.

T/C Encore Butt Stock 09-01-40  
T/C Encore Muzzle Loader Forend 09-02-14  
T/C Encore Rifle Forend 09-02-16



*Encore Muzzleloader*

## T/C Contender Survivor

The Contender Survivor stock gives you a place to carry ammo and supplies in the butt stock. The storage compartments are opened by removing the thumb screw on the back of the stock and hinging the butt plate down, this allows access to the two 7 1/2 INCH DEEP BY 2 INCH TALL BY 1 INCH WIDE COMPARTMENTS. This stock is our answer for the Contender fans that keep their carbine with them all the time. You can not use this stock with a barrel shorter than 16 inches.

T/C Contender Survivor Stock 09-01-12



*T/C Contender Survivor Stock*

## Contender & G2 Contender Forends & Grips

Our Contender Pistol Grips & Forends give the shooter the comfort and control you expect out of your pistol. The pistol grip features finger grooves and rubber inserts to reduce felt recoil. The toothpick forend is thin so your pistol is easy to carry and fits into large holsters better, these are available for both 10 and 14 inch barrels. THIS WILL NOT FIT THE 14 INCH BULL BARREL.

T/C Contender Forend 10 inch 1 Screw 09-02-08  
T/C Contender Forend 14 inch 2 Screw 09-02-10  
G2 Contender Rubber Forend 09-02-22



*T/C Contender Pistol*

# THOMPSON CENTER ACCESSORIES



## Contender & G2 Contender Butt Stock & Forend

These are the same as we furnish to Thompson/Center Arms Co. These stocks and forends make your Contender comfortable to shoot and you still have a compact, light and easy to handle rifle.

T/C Contender Conventional Stock	09-01-04
G2 Contender Conventional Stock	09-01-42
G2 Contender Forend	09-02-18
T/C Contender Forend 2-Hole	09-02-06



## Contender & G2 Contender Folding Stock

The contender folding stock is the answer for contender users that want a small compact rifle that can be easily stored and made ready to shoot in just a second. With an all steel cast housing and hinge these stocks will take the hardest use you can dish out. Comes with a 1 inch rubber recoil pad and sling loops on bottom of the grip and the top of the folding housing. All BATF regulations must be complied with when using this stock.

T/C Contender Folding Stock	09-01-06
T/C Contender Folding Stock (S.S.)	09-01-10
G2 Contender Folding Stock	09-01-16
G2 Contender Folding Stock (S.S.)	09-01-17



## Telescoping Pistol Grip Stocks

Our new telescoping pistol grip stocks are a combination of our folding stock and our AR-15 telescoping stock. The telescoping stock is attach to our pistol grip stock with a black anodized all aluminum housing. Our stock is not screwed into plastic like some in the market. Great for shooters with short lengths of pull, makes a great kids starter stock that can grow with the youngster.

Mini-14 Pistol Grip Telescoping Stock	07-01-42
10/22 Pistol Grip Telescoping Stock	07-01-52
M-1 Pistol Grip Telescoping Stock	08-01-06
Marlin Camp 9/45 Pistol Grip Telescoping Stock	14-01-05
SKS Pistol Grip Telescoping Stock	18-01-06



# H & K FOLDERS

There are three basic categories of H&K Stocks

1. On the model 91 rifle. The back of the receiver has two attaching pins. They are located horizontally, one in front of the other (parallel to barrel).

2. The 93, 94 & MP-5 family of weapons. The stock is held on with one push-out pins. In this family of weapons there are two style of butt stocks. The early model had a steel housing with the stock attached to the housing. The later model is an all synthetic stock that fits over the receiver & holds the trigger group in place.

3. The latest stock we make for H&K is for the MP5-PDW and SP-89. The stock is held on the weapon by two push-out pins. The pins are one above the other, vertical to the bore.

Developed to maximize the concealment and maneuverability in tight quarters. These are the same stocks that Heckler and Koch put on their factory weapons. They are quick opening and are very durable. They come with the Choate logo as well as the Choate lifetime warranty.

Fits the 93-94 . Must have a 16 inch barrel or longer to be legal or be registered with the BATF.

H&K 93-94 Folding Stock	15-01-03
H&K 93-94 Adjustable Length of Pull Folding Stock	15-01-13

Quick opening, locks solid in the open position. Fits 91 rifles variants including the CETME. Only legal for rifles with 16 inch or longer barrels or on an BATF registered weapons.

H&K 91-G3 Folding Stock	15-01-02
H&K 91-G3 Adjustable Length of Pull Folding Stock	15-01-12

Fits the MP5-PDW and SP-89. Only legal for rifles with 16 inch or longer barrels or on an BATF registered weapons.

H&K MP5PDW Folding Stock	15-01-04
H&K MP5PDW Adjustable Length of Pull Folding Stock	15-01-14

New folding stock for the GSG-5. Same as all our H&K folding stocks. Only legal for rifles with 16 inch or longer barrels or on an BATF registered weapons.

GSG-5 Folding Stock	15-01-24
GSG-5 Adjustable Length of Pull Folding Stock	15-01-34

Metal and plastic end caps

MP5-PDW Steel end cap	15-01-09
MP5-PDW Steel end cap with swivel	15-09-02
HK93/94 Plastic end cap with swivel	15-09-03
GSG5 Plastic end cap	15-09-04



## H & R STOCK & FORENDS



**H&R Varmint Stock**

Turn your H&R Handi-Rifle or Sportster into a varmint rifle. The varmint stock will give your rifle all the qualities needed to be a varmint or target gun. It has our spacer system for adjustable length of pull. A cheek piece can be added for use with tall scope mounts. Stock will fit all NEF and H&R single shot rifle and shotguns except the 10 gauge.

NEF and H&R Varmint Forend with Bipod "T" rail. 19-02-08  
 NEF and H&R Varmint stock 19-01-16



*Survivor Stock Store-Arm Forend*

**Survivor Stock**

The H & R Survivor stock has a 3 1/2 x 7 x 1 inch storage compartment that lets you store ammunition or survival gear. The butt plate has a thumb screw that lets you swivel the pad to the side for easy access to the storage. Our Store-Arm forend has two storage compartments one 1 x 1 1/2 x 5 1/2 inches and one 1 x 1 1/2 x 3 inches. It has a thumb screw that lets you remove the forend to get to the storage and allows for quick disassembly of the gun. Stock will fit all NEF and H&R single shot rifle and shotguns except the 10 gauge.

H & R Survivor Stock 19-01-06  
 H & R Store-Arm Forend 19-02-02



*Monte-Carlo Stock & Conventional Forend*

**Conventional Stock**

H&R conventional & Monte Carlo stocks come with a 1 inch rubber recoil pad and quick detach sling swivels. The Monte Carlo stocks have a raised comb for use with scopes. Old style Monte Carlo stock has a length of pull of 14 1/8 inches and the new checkered Monte Carlo stocks has a length of pull of 13 3/8 inches. Youth stocks have a length of pull of 12 1/8 inch.

H & R Conventional Stock 19-01-08  
 H & R Conventional Forend (Has 1 inch swivel stud) 19-02-04  
 H & R Conventional Forend (With Checkering) 19-02-01  
 H & R Youth Stock 19-01-24  
 H & R Old Style Monte Carlo Stock 19-01-26  
 H & R Monte Carlo Stock (With Checkering) 19-01-18



*Choate Stock for H & R Tamer .410 Model shown 4-shells*

**Tamer Stock**

Our Tamer stocks give you the convenience to store shells on your H & R firearms. They will aid in speeding up your follow up shots with your single shot shotgun by placing extra shells in easier reach, with a length of pull of 12 1/8 inch. For a compact home defense weapon you can put a pistol grip and store-arm forend together for an overall length of 26 inch. The barrel must be 22 inch, with the grip, in order to comply with BATF. These stocks fit 12, 16, 20, 28, .410 GA. and all rifles.

H & R Tamer FE (Does not have swivel stud) 19-02-06  
 H & R Pistol Grip 19-03-02  
 Tamer Buttstock .410 Model (holds 4 shells) 19-01-12  
 Tamer Buttstock 20 Gauge Model (holds 3 shells) 19-01-14  
 Tamer Buttstock 12 Gauge Model (holds 2 shells) 19-01-22

# AR15 / M16 ACCESSORIES



## Choate Telescoping M4 Stock Kit

Choate's new telescoping AR15/M16 Stock Kit. This five position telescoping stock has two storage compartments with O-ring sealed screw in caps. The storage compartments are water tight and will hold two AA or three 123 Lithium batteries in each side. The stock has a nonslip hard rubber butt plate. There are three places to attach a sling, one on bottom, a slot through the stock and a detachable sling swivel in the middle which can be moved from one side to the other. The aluminum recoil buffer tube and storage compartment caps are anodized in a matte black finish.

This stock was designed to be the strongest, toughest AR15/M16 stock on the market. It will support the weight of the front tire on a full size pickup truck. It will also withstand the recoil from hundreds of rounds of 12 ga. 3 inch magnum buckshot and slugs. This stock is sold as a Kit and includes the recoil spring, recoil buffer, buffer tube, receiver end plate, receiver nut and stock. It is also available to fit Mil-Spec tubes for people who want to upgrade there stock without removing the recoil buffer tube on their rifles with Mil-Spec tubes.

**MI6/AR15 M4 Stock Kit**

**16-01-04**

**MI6/AR15 M4 Mil-Spec Stock only**

**16-01-06**

## Ambidextrous Sling Attachment End Plate

This steel plate is designed to allow you to attach a single point sling to your weapon. This plate will provide a mounting ring on the left & right top side of your weapon between the stock & the back of the receiver. This will allow you to have "hands free" & still have your weapon at the ready position.

**AR15/M16 AMBI Receiver End Plate**

**60-09-61**



## Choate's E-2 Style Stock for M16 & AR15

Here is an alternative to the G.I. Stock. Made of tough fiberglass polymer. Our stock adds 3/4 inch to the length of pull to the A1 rifles and a 1/4 inch to the A2 rifle. This almost doubles the amount of storage space. This stock also features an "Off Hand" notch to grasp when firing from a prone position using a bipod. A butt plate is not included. The G.I. issue butt plate fits the stock.

**MI6/AR15 E-2 Butt Stock**

**16-01-02**



## Extended Butt Pads

The issue MI6/AR15 stock is too short for some people. This pad lengthens the stock by 1 1/4 inch. Made of black fiberglass filled plastic and installs in minutes using a screwdriver and a 5/32 inch allen wrench.

**MI6/AR15 Extended Buttpad**

**16-09-02**

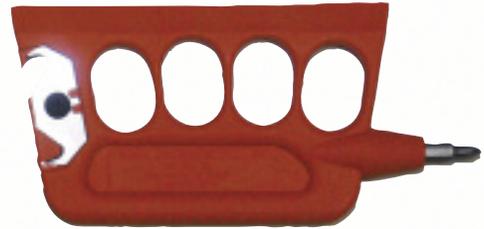


# SELF DEFENSE TOOLS

## Car Tool

Tool has a hardened window breaker, Razor sharp seatbelt cutter, Philips screw driver tip and an Ice scraping edge. Keep this attached to your visor with a couple of rubber bands or attach it to your seat belt post with a piece of thin string just in case you get in a wreck. Having the ability to cut a seat belt or break a window just might save your life.

Car Tool Black 60-09-25  
Car Tool Orange 60-09-26



## Kubotan

The Kubotan self-defense keychain is a close-quarter self-defense weapon. It is slightly thicker than the same size as a marker pen. Attach a key ring for convenience and concealment, the Kubotan appears as an innocuous key fob to the untrained eye. With keys attached, it can also function as a flailing weapon.

Kubotan 50-08-51



## Executive Letter Opener II

Made of fiberglass filled plastic. These letter openers can be driven through  $\frac{1}{2}$  inch plywood with minimal damage, needing only to be re-sharpened with a finger nail file. Measure  $1\frac{3}{16}$  inch wide,  $7\frac{3}{4}$  inch long and blade length of  $4\frac{1}{2}$  inch. Weight only 2 ounces. These letter openers can be carried under a watch band, in a sock, shirt or jacket. It can also be worn on a lightweight cotton string around the neck or taped anywhere on the body.

Executive Letter Opener II 50-08-31



## ACE of Spades

The Ace of Spades is a great personal defense weapon. It is made of fiber filler plastic so it is light and durable. It has a convenient push-pull shape and can be attached to a key-chain. Measures  $3\frac{3}{4}$  inch x  $2\frac{1}{4}$  inch x  $\frac{3}{8}$  inch

Ace of Spades 50-08-01



## Executive Ice Scraper

Made of black fiber-filled plastic. Measures  $2\frac{5}{8}$  inch wide,  $3\frac{1}{2}$  inch long and  $\frac{3}{8}$  inch thick. These ice scrapers are held by inserting the middle finger in the hole, with rounded end in palm, making a fist. Can be used as ice scraper, key ring and ideal for ladies self-defense weapon. Lifetime warranty.

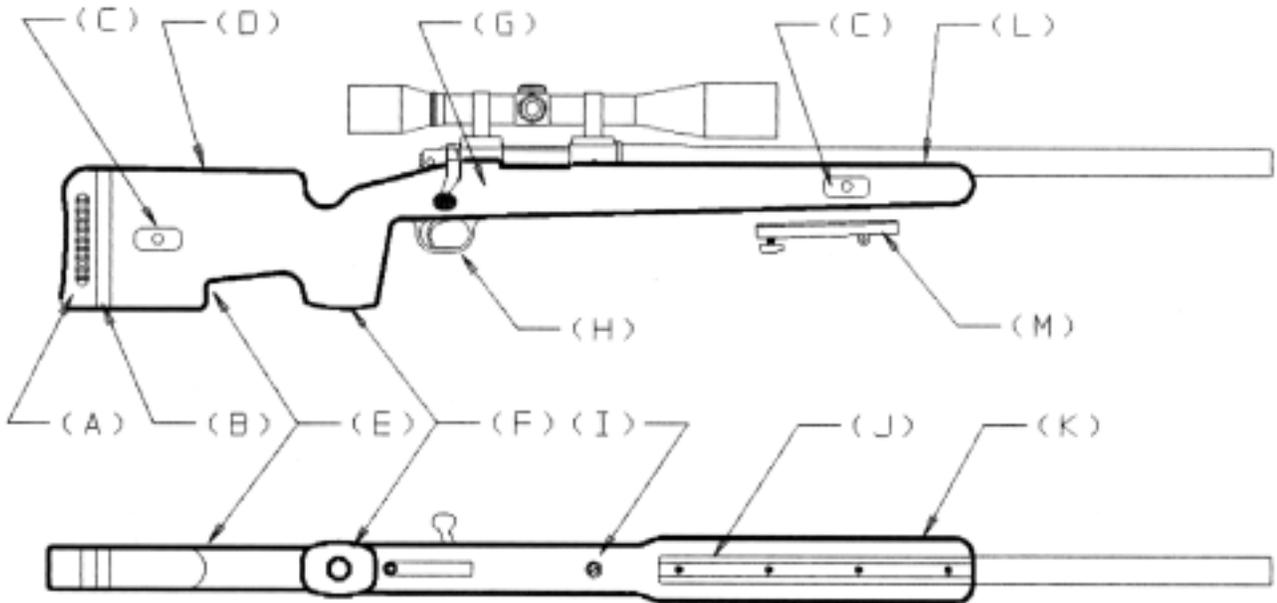
Executive Ice Scraper 50-08-11



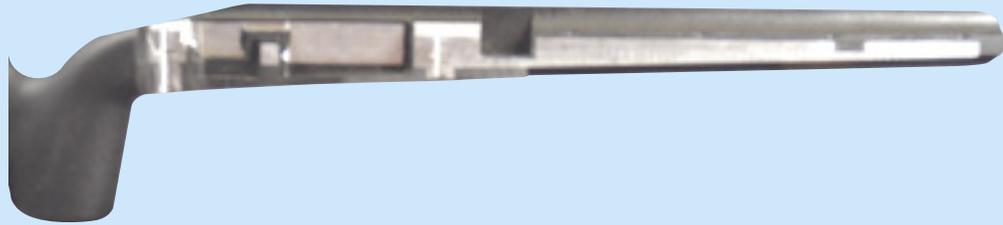
# CHOATE TACTICAL STOCK



Remington 700 Short Action BDL	25-01-01
Remington 700 Short Action ADL	25-01-05
Remington 700 Long Action BDL	25-01-03
Remington 700 Long Action ADL	25-01-07
Remington 700 Short Left BDL	25-01-02
Remington 700 Short Left ADL	25-01-06
Remington 700 Long Left BDL	25-01-04
Remington 700 Long Left ADL	25-01-08
Savage Center Feed Short Action	25-06-02
Savage Detachable Mag Short Action	25-06-01
Savage Short Action 110	25-06-12
Savage Long Action 110	25-06-14
Savage Short Action Left 110	25-06-13
Savage Long Action Left 110	25-06-15



# FEATURES



(A) The 1 inch recoil pad is designed to dissipate and absorb felt recoil. It is made of rubber and will not slip from your shoulder.

(B) The length of pull can be adjusted from 13 1/4" out to 14 1/2". The stock comes with one 1/2" adjusting spacer. Additional spacers are available at a nominal cost. They come in 1/4, 1/2 and 3/4 inch in thickness. You will also get a set of longer screws when you order additional spacers. (note: we designed the stock, starting short, to fit the law enforcement snipers that must wear thick body armor.) The spacer system was designed to make the length of pull adjustable for all shooters. To add LOP, simply add the appropriate spacers.

(C) The sling studs mounted on the side of the rifle (both front and rear) are designed to assist the shooter in a low crawl position where the rifle is draped across the forearm or when worn across the chest. These side mounted sling swivel studs go through a cored hole in the stock. In 'from rest' shooting, the conventional bottom mounted sling studs get in the way and are usually removed. A sniper crawling on his belly carries his rifle on top of his upper arm and/or across his back while holding the sling in his hand. A side mounted sling is perfect for this application.

(D) The comb of the stock is designed to be inline and height appropriate for a low profile scoped rifle. The stock is not furnished with a cheek piece, however, our standard and tall cheek pieces will fit it and can be ordered if needed. The standard height is for medium scope rings. The tall cheek piece is for the large objective scopes that require the tall rings. There are positions to accommodate all shooters. Also the cheek piece can be turned around for the left hand shooters.

(E) This off hand holding notch has been on machine guns since before World War II. The advantage of this feature in a sniper stock is that you can now hold your butt stock on your shoulder with your off hand. This allows the trigger hand to relax and concentrate only on the trigger pull. This off hand hold has been proven to be beneficial over the years.

(F) The grip cap covers a storage area in the stock. For some, the weight of the rifle is not a factor. And in some cases extra weight is wanted. If you need more weight to your stock you may pour the cored out area full of lead shot and screw the cap back on

(G) The bedding block is the most important part of the stock. Our bedding block in the new Tactical rifle is a one piece of aluminum, going from the rear of the receiver to the end of the T-Rail. The receiver of the rifle only touches the stock/bedding block in four places, both sides of the 'V' in front and in back. The pillar blocks allow a 55/65 inch lbs. torque on the receiver screws. The CNC machined bedding block is molded inside the stock.

(H) The trigger guard area is made to use the trigger guard (and/or hinged floor plate on a BDL rifle) from your rifle. Both models are available in Remington and Savage actions.

(I) Bolt action screw holes are reinforced with an aluminum pillar. This allows consistent torquing of the action screws to factory specifications. It also adds strength to the support of the bedding block and keeps it stable and consistent.

(J) This 'T' rail allows many accessories to be placed on your rifle. We furnish a solid steel detachable sling swivel stud. This is for the mounting of a Harris bipod only. We offer two types of 'T' bars, one has a quick detach thumb screw, the other mounts with the Harris bipod. Snipers will want two bipods mounted, short for prone and tall for sitting position. These additional 'T' bars (long and short) are available at a nominal cost.

(K) The forend is 2 3/8" wide to also assist in holding the rifle in a stable shooting position.

(L) The barrel channel is large enough to free float a 1 1/4" diameter bull barrel. This flat surface, parallel to the barrel, is for the shooters that have/use sandbags. It is helpful if the rifle doesn't fall over every time you take your hands off the rifle.

(M) The bipod 'T' bar, mentioned in (G) is made from solid steel and is about 5" long and it will fit the swivel type or solid bipod. There are many different uses and applications for this accessory other than a bipod. If you have a need for a special accessory, your local gunsmith won't have any trouble duplicating the dimensions.

## Custom Tactical



The Custom Tactical has the following features:

1. Butt plate mounts with a common allen/hex wrench.
2. The length of pull can be adjusted from 0 to 1.5".
3. The butt plate can be swiveled/rotated to any angle, 360 deg.
4. The butt plate has 2 inches of vertical, up or down, adjustment in the dovetail slide.
5. The butt plate has a non slip rubber butt pad.
6. Has an adjustable cheek piece.

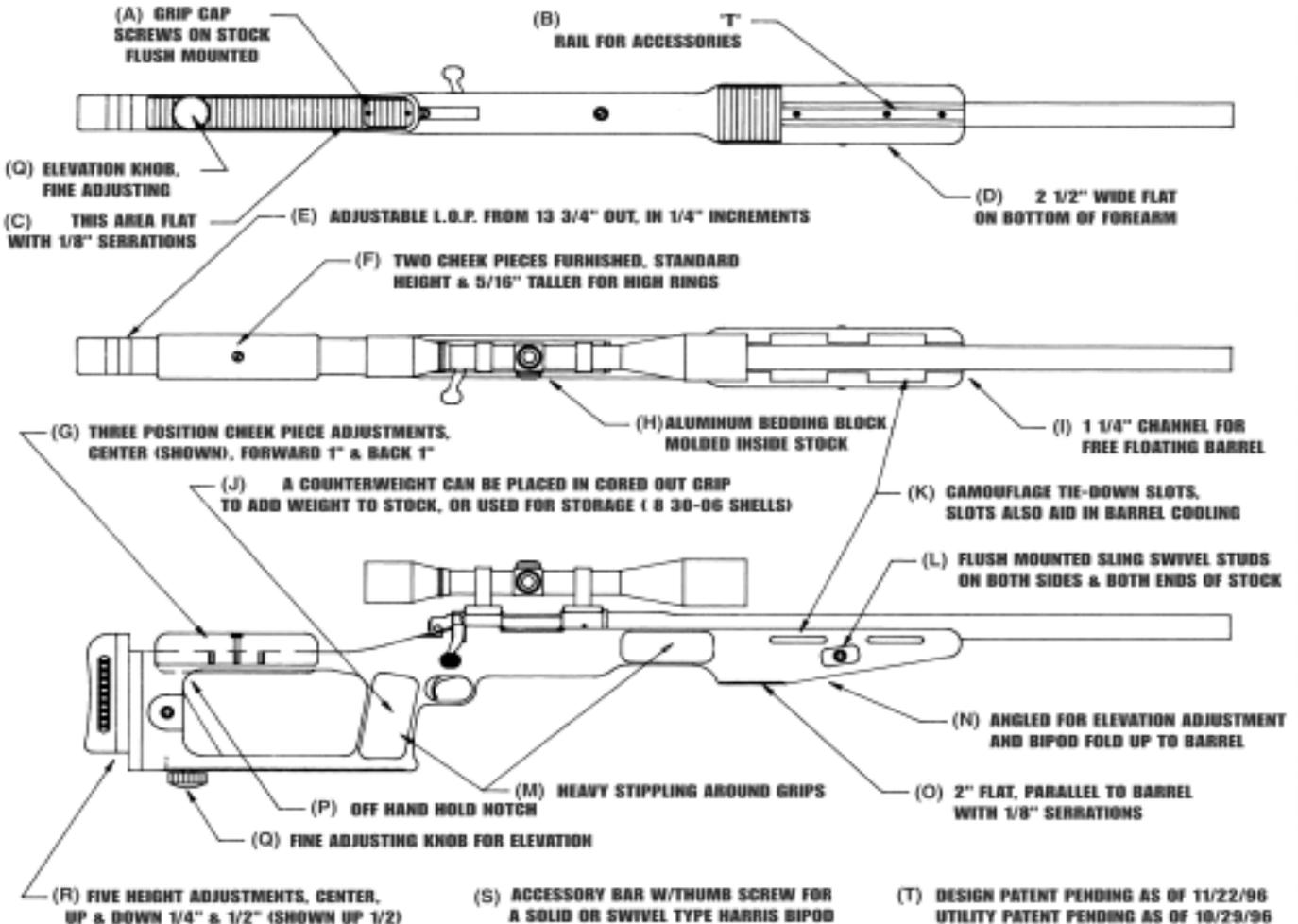
# THE ULTIMATE SNIPER STOCK



DESIGNED & ENDORSED BY  
MAJOR JOHN PLASTER

\* Design Patent Pending  
\* Utility Patent Pending

Remington 700 Short Action	22-01-09
Remington 700 Long Action	22-01-11
Remington 700 Short Left	22-01-13
Remington 700 Long Left	22-01-15
Savage Center Feed SA	22-06-15
Savage Short Action	22-06-05
Savage Long Action	22-06-01
Savage Short Action Left	22-06-07
Savage Long Action Left	22-06-03
Winchester 70 Short Action	22-03-03
Winchester 70 Long Action	22-03-01



# FEATURES

(A) The grip cap covers a storage area in the stock. For some snipers, the weight of the rifle is not a factor. And in some cases extra weight is wanted. If you need more weight to your stock you may pour the cored out area full of lead shot and screw the cap back on. It is also possible to put basic (pull through) cleaning kit in this area. We also noticed that eight 30-06 rounds will fit in the grip for emergency ammo.

(B) This 'T' rail allows many accessories to be placed on your rifle. We furnish a solid steel 'T' bar with a detachable sling swivel stud installed. This is for the mounting of a Harris bipod. Many other accessories may be mounted on this bar. The 'T' bar has a quick detach thumb screw. Some snipers will want two bipods mounted, short for prone and tall for sitting position. Additional 'T' bars are available at a nominal cost.

(C) This area is flat to stabilize the rifle when shooting from a rest. It is 1 1/2 inch wide and heavily serrated. The elevation fine adjusting knob (Q) can be removed, leaving a 3/8 threaded hole and the stock totally flat on bottom.

(D) The forend is 2 3/8 inch wide to also assist in holding the rifle in a stable shooting position.

(E) The length of pull can be adjusted from 13 1/4 inch out. The stock comes with one 1/2 inch adjusting spacer. Additional spacers are available at a nominal cost. They come in 1/4, 1/2 and 3/4 inch in thickness. You will also get a set of longer screws when you order additional spacers. (note: we designed the stock, starting short, to fit the law enforcement snipers that must wear thick body armor.)

(F) The stock is furnished with two cheek pieces. The standard height is for low scope rings. The tall cheek piece is for the big lens scopes that require the tall rings.

(G) The position of the cheek piece is adjustable. There are three positions to accommodate all shooters. Also the cheek piece can be turned around for the left hand shooters.

(H) The bedding block is the most important part of the stock. The receiver of the rifle only touches the stock/bedding block in four places, both sides of the 'V' in front and in back. The pillar blocks allow a 55/65 inch lbs. torque on the receiver screws which is not possible with wood or most synthetic stocks. The CNC machined bedding block in molded inside the stock, not fiberglassed in after the stock is made.

(I) The barrel channel is large enough to free float a 1 1/4" diameter bull barrel.

(J) See feature (A)

(K) The four slots are for the attaching of camo material. Most sniper experts agree that it adversely effects accuracy to attach camo to a barrel and there are no accommodations on most stocks for camo material. We haven't done any testing but common sense would tell you that the slots would also help dissipate barrel heat.

(L) These side mounted sling swivel studs go through a cored hole in the stock. In 'from rest' shooting, the conventional bottom mounted sling studs get in the way and are usually removed. Major Plaster explained to us, during the design phase of this stock, that a sniper crawling on his belly carries his rifle on top of his upper arm and/or across his back while holding the sling in his hand. A side mounted sling is perfect for this application.

(M) The stippling in the grip areas is unusually aggressive and rough to the touch. Major Plaster wanted it that way. Some shooters wear gloves and the rough texture is needed. If you want a smoother grip surface, sand the areas until the desired feel is found. The stock is about 1/4 inch thick in this area so don't worry about sanding the texture down. Also please notice that the front grip area is narrowed. It is this narrowed size to accommodate a one hand carry of the rifle. Major Plaster complained that most sniper/tactical stocks are very fat in this area and very difficult to carry one handed (suit case style) at the balance point. We fixed the problem.

(N) This section of the forearm had a pronounced angle for two reasons. When the bipod is folded up it doesn't leave a 2 inch gap between it and the barrel. The bipod feet are very near the barrel and will catch fewer limbs and twigs when crawling prone. The second reason for the angle is for quick elevation adjustment of the barrel when the forend is resting on a support. When you push the stock forward the barrel goes up. When you pull the stock back the barrel elevation is lowered. This is so simple that no one seems to have thought of it before or didn't think it was important enough to include on a stock.

(O) This flat surface, parallel to the barrel, is for the shooters that have/use sandbags. We are told that real snipers wait and watch much more than shoot. It is helpful if the rifle doesn't fall over every time you take your hands off the rifle. This area has heavy, 1/8 inch, serrations as on the bottom of the butt area.

(P) This off hand holding notch has been on machine guns since before World War II. The advantage of this feature in a sniper stock is that you can now hold your butt stock on your shoulder with your off hand. This allows the trigger hand to relax and concentrate only on the trigger pull. This off hand hold has been proven to be beneficial over the years. It is a feature that the expensive, labor intensive, hand laid fiberglass stock makers find very difficult to incorporate into their design.

(Q) This is a fine adjusting screw for elevation. The bench rest shooters and prairie dog hunters will really like this feature. consider this, a one degree turn on this elevation screw will raise or lower the stock only .00017 of an inch. This is truly fine adjusting. This screw has about 2 inch of engagement and can be removed with ease when not needed. It is very easy to adjust with the thumb and index finger on either side of the stock. We have found, in the prototype stage of design, that the coarse adjustments can be made with the bipod legs and the 'spot-on' adjustment done with the screw.

(R) The rubber recoil pad has five height settings possible. The center setting lines up with the stock and there is two 1/4 inch positions up and two down. One of these five positions will surely meet your needs.

(S) The bipod 'T' bar, mentioned in (B) is made from solid steel and is about 5 inch long and it will fit the swivel type or solid bipod. There are many different uses and applications for this accessory other than a bipod. If you have a need for a special accessory, your local gunsmith won't have any trouble duplicating the dimensions.

(T) We, Major John Plaster and Choate Machine & Tool, Inc., have a design patent pending as of 11/22/96 and a Utility patent pending as of 10/29/96.

There are some points of interest not mentioned above that we will mention here. The ULTIMATE SNIPER stock has our usual LIFE TIME WARRANTY. The stock is made of DuPont Rynite SST-35. It is one of the most expensive polymers and the most suitable for gun stocks if weight is not a consideration. We mold the stock in dark O.D. green color. Rynite takes paint very well so you can paint your stock with almost any automotive spray paint. The available duck boat camo paint works very well. The rubber recoil pad is a little on the stiff side because it is much more durable at this durometer than a cushy pad, with a 3/4 inch compression, can allow a shooter to get a scope eye piece hit in the eyebrow. Hell, you could loose your scopes ZERO on a deal like that.

We predict that this stock will be a benchmark for sniper rifle stocks in the future. We have features that the hand laid fiberglass/kevlar stock makers cannot incorporate into their stocks. What we have done is eliminate most of the expensive hand labor and passed the savings on to you. We are keeping the price down so that most rifle owners can afford a stock. We realized the only way for this stock to sell enough to pay off the expensive tooling cost was to get the price low enough so the average guy can buy one. There aren't enough real snipers, military and police, to support this project if every one of them bought a stock. We think that there will be many deer rifles installed in this stock. Most shooters know what free floating the barrel and a bedding block does for a rifle, it closes the group to about 1/2 it's normal group.

We showed this stock for the first time at the 1997 SHOT show. We have never had a product that generated so much interest and excitement. Every dealer and distributor that saw it wanted to stock it. Major John Plaster did an outstanding job on this stock design and he gets full and total credit for it. We would like to mention his book THE ULTIMATE SNIPER. It is everything you ever wanted to know about sniper rifles and sniping. He has also produced two Videos on sniping that go into great visual detail on sniping and the equipment. His latest book is about this three tours in Viet Nam with the Special Forces. The book title is S.O.G. You can purchase these books and videos from Delta Group. Their order number is 1-800-852-4445. For information concerning stocks call us at 1-800-972-6390.

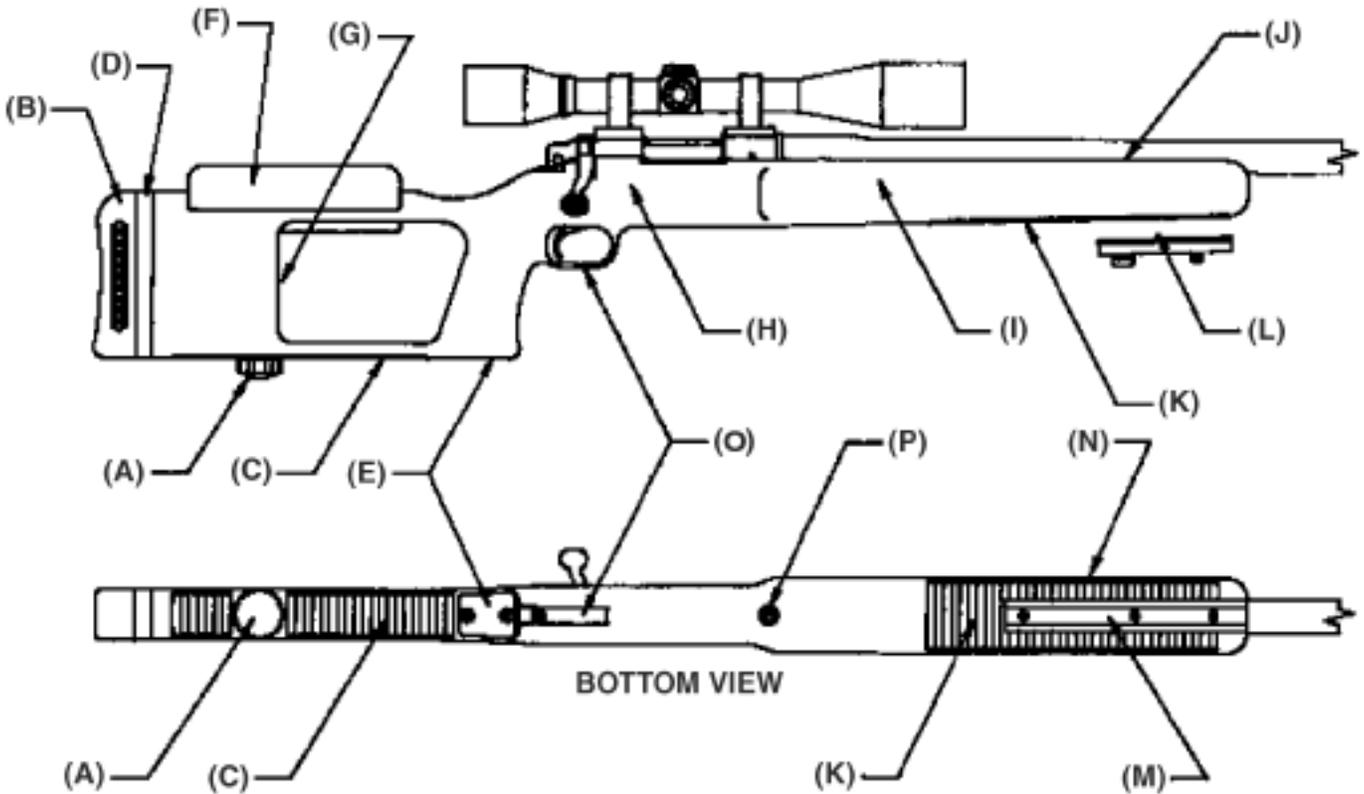


# THE ULTIMATE VARMINT STOCK



Remington 700 Short Action	24-01-10
Remington 700 Long Action	24-01-12
Remington 700 Short Left	24-01-14
Remington 700 Long Left	24-01-16
Savage Center Feed Short Action	24-06-03
Savage Short Action	24-06-04
Savage Long Action	24-06-02
Savage Short Action Left	24-06-08
Savage Long Action Left	24-06-06
Winchester 70 Short Action	24-03-04
Winchester 70 Long Action	24-03-02

\* DESIGNED BY MAJ. JOHN PLASTER U.S. ARMY RET., ONE OF THE WORLDS LEADING AUTHORITY & INSTRUCTORS IN LONG RANGE VERY ACCURATE SHOOTING



# FEATURES

- (A) This is the elevation adjusting knob. If you are on a hard surface you can use it without the block. If you are in the field we suggest you can carry a 2 inch x 4 inch x 6 inch wood block. You can make your coarse adjustment with your bipod and one of the block heights will put you in your adjusting range of the screw. The screw moves the stock 1/16 th of an inch per revolution. You can get really fine on your elevation adjustment.
- (B) This is a 1 inch thick rubber recoil pad. If you are shooting a big caliber rifle you will appreciate this 'cushy' pad.
- (C) This area has coarse 1/8 inch serrations. These are to assist in holding the rifle in place while shooting from sand bags. This area is also flat at the bottom. The rifle sits upright, it doesn't have to be held constantly.
- (D) This is a 1/2 inch spacer that can be removed for a shorter length of pull. Your stock will come with 1/4 inch, 1/2 inch and 3/4 inch spacers and the screw set to give you many combinations of length of pull you need. The spacer blocks are interlocking (nesting) so alignment is assured.
- (E) The grip cap is held in place by two screws. Inside the grip is a void to save plastic. This can be used to insert a counter weight if you need more stock weight, or you can put emergency ammo in the grip. It will hold 8 rds. of 30-06 ammo or what ever.
- (F) This stock comes with two cheek pieces. You get a regular height and 5/16 inch taller. The taller cheek piece is for the people who use the big objective lens scopes and then have to use the tall rings. You have the option of three locations, center, forward and back. You also have the option of reversing the cheek pieces if you are left handed. The cheek pieces are thick so you can shave, grind or sand them into a custom height or contour.
- (G) This is the off-hand notch. We learned this trick from the German MG-42 machine gun. We also designed and built the new NAVY/MARINE M-240 machine gun stock with this same feature. When you use a bipod or shoot from a sand bag you can use both hands to hold the butt of the rifle in place and steady on your shoulder.
- (H) Molded inside the stock is a bedding block that is C.N.C. machined from a solid billet of aluminum. The receiver screws are also supported by solid aluminum pillars that are part of the bedding block/forearm insert. The rest of this machined part is the 'U' channel (I) that is molded into the forearm barrel channel. This adds rigidity and stability to the forearm area that had never been accomplished before in a molded stock. The bedding block, support pillars and barrel 'U' channel (I) are all one piece. Anyone that has any experience in machining or stock making will tell you that this is the very best way to make a rifle stock.
- (I) Like (H), this is the forearm 'U' channel that is molded into the stock for rigidity. It is welding to the bedding block.
- (J) The barrel channel is 1 1/4 inch wide. This will assure that any production rifle barrel will be free floating. This clearance ensures that your receiver only touches your stock in five places, both sides of the front and back 'V' bedding block and the recoil lug area. If you have a custom rifle barrel that is larger than 1 1/4 inch you can simply inlet it as you would a wooden stock.
- (K) This area has coarse 1/8 inch serrations to retard the rifle from sliding or slipping on sand bags.
- (L) This feature is a quick detach bipod adaptor. We have a patent on this design. You can now install or detach your bipod in seconds. Simply turn the thumbscrew and slide it in or out. Some Law Enforcement officers and varmint hunters will really appreciate this feature. You have the option of using a bipod to shoot from a sand bag, you can have a short leg bipod for prone shooting and a long bipod for shooting in tall grass from a sitting position. All these options can be done in a few seconds. The bipod adaptors are designed for the very well engineered Harris bipods. Extra adaptors are available, contact us at 1-800-972-6390.
- (M) This is the bipod adaptor rail. The rail is flush with the bottom of the forearm and held in place with three #10 machine screws. An endless variety of accessories can be put into this port from the bipod, to night light, to you name it.
- (N) The forearm is 2 7/16 inch wide. This helps the rifle stability while shooting from sand bags or a solid horizontal rest.
- (O) The trigger guard is molded in place as part of the stock. It is larger than usual to allow the shooter to wear gloves when necessary.
- (P) We furnish you with a new set of receiver screws. They are grade 8 Tool and Die quality hex socket machine screws. They should be torqued to 55 to 65 inch pounds (NOT FOOT POUNDS) of torque. With out the aluminum bedding pillars this would not be possible. Try this in a wood or plastic stock and you will split it wide open. This high torque assures that your rifle and new Choate stock are bolted together until you want them apart.

# FOLDING SNIPER STOCK / RIFLE STABILIZER

The folding sniper is built off the designs of Maj. John Plaster U.S. Army retired. It takes away the two bulkiest parts of the stock in order to make it light and maneuverable. The aluminum v-block that makes the Ultimate Sniper so accurate is also utilized in the Ultimate Sniper Folder. The recessed front hand grip is also still present. The sloped forearm is cut off so there is no t-rail bipod adapter. The adjustable butt stock is removed and a folding housing and arm added. The arm is molded with a fixed cheek piece to raise the shooter's line of sight. The Ultimate Sniper Folder folds to make the rifle 10½ inches shorter than when extended. It weighs only 3½ lbs. That makes the Ultimate Sniper Folder ½ the weight of our Ultimate Sniper Stock. This stock is great for a pack rifle or for use in a patrol car.

Remington 700 Short Action	22-01-27
Remington 700 Long Action	22-01-28
Savage Short Action	22-06-10
Savage Long Action	22-06-09
Winchester 70 Short Action	22-03-06
Winchester 70 Long Action	22-03-05

Choate Machine and Tool is now distributing a revolutionary shooting support. It was developed by a renowned sniper instructor, Major John Plaster, and promised to dramatically improve rifle and handgun accuracy in all offhand shooting positions.

This new device -dubbed, "The Rifle Stabilizer", clips over the shooter's belt. It can be carried conveniently out of the way when walking. Yet folded up in an instant to provided a stable shooting platform. In test firing a .223 rifle, Plaster was able to hit a bowling ball size target -offhand- at 500 yards.

The stabilizer equally improves sitting and kneeling shooting and can be used with any rifle, pistol, or shotgun. Fred Choate said, "I couldn't believe how steady I could hold my handgun and how accurately I could shoot." The stabilizer comes with interchangeable tips to accommodate pistols or rifles.

Unlike various bipods and shooting supports, the Rifle Stabilizer adds no weight, length or bulk to the firearm and dramatically steadies even the heaviest rifles. Intended primarily for hunters, it hangs free at the shooter's side when not in use, then can be raised instantly for accurate, supported shooting.

"We are confident in this product," said Choate. "In fact, we'll refund its price to anyone whose off hand groups aren't cut in half, but I don't think shooters will want to part with it after using it."

Rifle Stabilizer

60-09-21



# MISCELLANEOUS PARTS



## Competition Shell Holder

Designed for the Shotgun Competitor. This shell holder fits on your belt, (will fit 1 3/4 inch belt), for quick access to six 2 3/4 .12 gauge shells.

Shot Shell Caddy

60-09-22

## Shot Shell Holder

With our shot shell caddy, you can carry extra shells virtually anywhere. These 2 shell holders come standard with a steel belt loop or plastic belt strap. You can mount them on your gun sling, your boat seat or carry them on your belt. The possibilities are endless. You can also mount several together for more shells. (Will accept up to 1 3/4 inch belt)

Shot Shell Holder (Belt Loop Model)

60-09-50

Shot Shell Holder (Back Plate Model)

60-09-51



## Magazine Connectors

Now you can increase your fire power 100% with Choate's Magazine Connectors. Constructed of two steel plates on front and back and a plastic filler blocks in the center. This superior design has several advantages. Both mags point upward. This enables the shooter to use a bipod in a prone position without damaging the feed lips or getting dirt in the magazine. To load the second magazine, just move the first mag over and reinsert.

M-16/AR-15 Magazine Connector

51-08-01

AK47 Magazine Connector

51-08-06

P Mag Magazine Connector

51-08-02

## Mini-14 Recoil Compensator

Choate Recoil Compensator for Mini-14 made of solid steel, bath blued or S.S. Both models sight looks like the original M-14 Sight. The compensator is permanently attached to the gun barrel by a 1/8 inch spring steel roll pin. We suggest this unit be installed by a gunsmith.

Mini-14 Cage

07-07-12

Mini-14 Cage Stainless Steel

07-07-13

M14 Look-a-Like

07-07-14

M14 Look-a-Like Stainless Steel

07-07-15

Mini-14 Cage 580 Series & Higher

07-07-22

Mini-14 Cage 580 Series & Higher (S.S.)

07-07-23



Note: All Mini-14 rifles made after the 580 series have a .625 (or 5/8) inch barrel. Rifles in the 180-580 series have .562 (or 9/16) inch barrel.

## ADDITIONAL INFORMATION

Our new Tactical, Ultimate Sniper, and Ultimate Varmint Stocks have our usual lifetime warranty. They are made out of 20% fiberglass filled polymer. If you break your stock, send it back, we want to see it. Plus you will get a new one, free.

Major John Plaster, the stock designer, has done his usual fantastic job in design. His work has made him a legend in his own lifetime. We hope you will agree with us and realize that this stock is a run-away good deal. As far as we know we are the only company that offers a inject molded varmint stock. The only alternative to our stock is wood or the very expensive hand laid fiberglass stocks that are foam filled. What we have done is invest in very expensive, complicated and high tech tooling that eliminates all of the expensive hand labor. We pass the saving on to you. It's simply 21st. Century technology saving you money. We will attempt to answer some of the most asked questions in advance. Some are brand specific and may not apply to your rifle.

The original bipod attaching lug is designed to allow for the quick change or quick removal of the bipod. In this case the bipod attaches to the longer lug and the lug is held in position on the rifle with a thumb screw.

(Note) Many real military & law enforcement snipers use three bipods, short bipod for prone & bench shooting, medium length is for shooting over a barricade or medium grass, & long three section bipod is for shooting from the sitting position where the grass is tall.

The permanent short bipod mounting lug is used to attach the bipod when it is not intended for quick removal. It's advantage is that it adds more stability. The outer rails of the bipod comes in contact with & tighten down on the forend on the stock.

### Q. "How much does the stocks weigh?"

A. The Varmint weighs about 4 pounds and the Sniper weighs 6 pounds, 14 ounces. Tactical stock weighs 3 lbs., 10 ounces. Additional weight can be added in the grip area, inside the butt and the barrel channel. Epoxy and lead shot make a good weight and you can dig it out if you change your mind.

### Q. "What is the difference between the Remington ADL & the BDL rifles?"

A. The BDL, their deluxe rifle, has a hinged floor plate assembly. This allows you to remove ammunition through the bottom of your rifle. The ADL has a trigger guard only with out the hinged floor plate. The magazine well on the ADL is blind bottom & does not open to the bottom side of the rifle. All of the rifle manufacturers make a less expensive model with a blind bottom magazine well. Our stock also has a blind bottom magazine well. This way we can make a stock for both models without doubling our inventory. If you can't live without a hinged floor plate your local gunsmith will be glad to custom fit one to your stock just like installing it in a wooden stock. But don't ask us, we don't do custom work.

### Q. "How do you install the shell follower & spring in the new stock?"

A. Place it in the new stocks molded-in magazine well and set the rifle on top. Make sure it moves freely before you tighten and torque the screws down.

*Here are some dimensions that might help you identify your receiver length. These are the distances between the two receiver screws.*

Remington	short action	6.500	/	long action	7.350
Winchester	short action	7.031	/	long action	7.570
Savage Old Style	short action	4.275	/	long action	5.062
Savage New Style	short action	4.410			

### Q. "Do you make or plan to make; a stock for the Savage series 'J' rifle made between 1978 & 1985 that has a bolt spread of 4.500; the pre-64 Winchesters / the Winchesters left hand rifles / the Winchester, Savage & Remington long action detachable magazine rifles?"

A. No, sorry, the demand is not great enough to justify the tooling expense or to add more models to our inventory.

### Q. "Can I put my BDL or ADL rifle in to one of the Detachable magazine stocks so I can use detachable magazines?"

A. No, the feed lips on the BDL and ADL rifles are cut into the bottom of the action and the feed lips on the detachable mag. rifles are in the magazine itself.

## QUESTIONS AND ANSWERS

**Q. “What Remington rifle will your stocks fit?”**

A. Our Sniper, Varmint, and Tactical stocks will fit the current production model 700 long and short action rifles in right and left hand, and it will fit rifles with triangular barrels. We also make a short action Varmint and Sniper stock for the detachable magazine rifles. It will fit the Sportsman 78, 721 and 722 Remington rifle with a small amount of material removed from the safety area. We do not make one to fit the long action 700 detachable magazine rifles or the model 710, model 7, model 788 or the XP100 action.

**Q. “Do you make a stock to fit the Ruger 10/22 in .22 WRM or the Ruger Deer Field .44 mag.?”**

A. No, we don't have any plans to make stocks for these rifles at this time.

**Q. “Will my AK 47 fit the MAK 90 stock you make?”**

A. This stock was designed specifically for the MAK 90. We have had people put it on other AK 47's by modifying them. We do not do the modifications here, we recommend that it be done by a gunsmith.

**Q. “If I modify one of your parts and can't make it fit, can I send it back?”**

A. If you make a change to any of our products this will void your warranty. This includes but not limited to drilling holes, cutting, filing, carving, screwing or scratches. We have had stocks returned that have been cut off or fitted to guns they were not designed for, then when it did not work they returned the part for refund or replacement. If you break one of our parts or stocks, we will fix it or replace it as soon as possible. If the part does not work, contact us so we can fix the problem, if you modify it and it does not work, we will not replace your part.

**Q. “Can I put a pistol grip or folding stock on my Rem. 1100-1187 or Mossberg 5500/930/935?”**

A. No, the spring and tube that pushes the bolt forward to function the action protrudes from the back of action for several inches and prevent the use of a pistol grip or folding stock.

**Q. “Do you make wood or custom stocks?”**

A. Sorry, we do not make wood or do custom work.

**Q. “Will my Savage rifle fit in to one of your stocks?”**

A. All but the early short actions rifles will fit in one of our stocks. If your rifle has a center to center hole spread of 4.275 for the old short action, new center feed short action, whole spread is 4.410 or 5.062 for the long action our stock will work. Some of the Savage 110 long action rifles come in short action calibers like 223 or 308 so you can't assume you have a short action based on the caliber. If you have a model 110,111, 1112, 114 or 116 your rifle is a long action if you have a model 10, 11, 12, or 16 your rifle is a short action. Our Varmint, and Sniper stocks will not fit rifles with detachable magazines.

**Q. “Will my Savage in 7mm STW or 300 Ult Mag work in your stock?”**

A. Yes, but there will have to be .200 of an inch removed from the back of the magazine box. This will not cause any structural problems with the stock. Our stocks work very well under the higher stress of the larger calibers.

**Q. “Does the Sniper, Tactical or Varmint stock come with a bipod? What kind of bipod do you recommend?”**

A. No, we do not supply a bipod with the stock. We recommend Harris bipods for use on our bipod adapter.



**ULTIMATE VARMINT**



**ULTIMATE SNIPER**



**SYNTHETIC CONVENTIONAL**



**SHOTGUN SIDE FOLD & PICATINNY FOREND**

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